

# Metal-Working Equipment

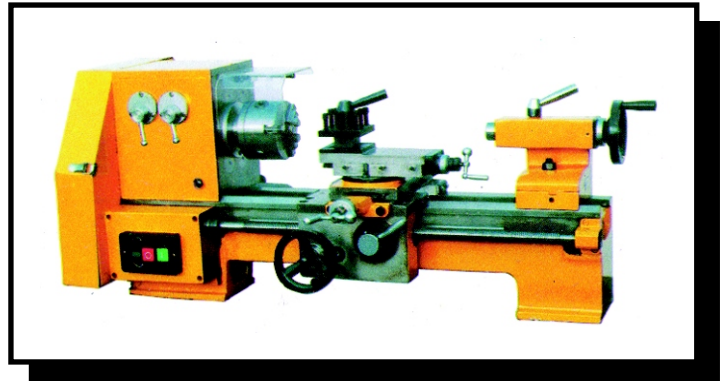
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D=METRIC & IMPERIAL THREAD CUTTING  
I =GEAR DRIVEN  
L =LONG BED

## METAL LATHES

### #LABV20-1

-CENTRE HEIGHT	110mm
-SWING OVER BED	200mm
-SWING OVER CARRIAGE	115mm
SPINDLE HOLE	20mm dia
MAX DISTANCE BETWEEN 2 CENTRES	400mm
-TAPER OF SPINDLE HOLE	MT3
-NUMBERS OF SPINDLE SPEED	6
-RANGE OF SPINDLE SPEED	140-1710 RPM
-METRIC THREAD CUTTING	0.4-3mm
-RANGE OF LONGITUDINAL FEEDS	0.05-0.368mm 0.002-0.014IN
-TAPER OF TAILSTOCK SLEEVE	MT2
-MOTOR	¾HP
OVERALL DIMENSIONS	L110 X W57 X H52
115kgs	



## Lathe



### #LABAVVB25

Height of centres:	125mm
Max distance between centres:	450mm
Max length cutting:	420mm
Swing over bed:	250mm
Swing over carriage:	130mm
Taper of spindle nose:	MT4/25mm
Spindle speed range (6 steps):	115-1620rpm
Metric thread cutting:	0.2-3.5mm (10 kinds)
Inch thread cutting:	8-56/1 (20 kinds)
Modulum thread cutting:	0.1-1.25mm (10 kinds)
Range of longitudinal feed:	0.05-0.1mm
Max swing angle of the tool post:	45°
Max travel of tool post:	70mm
Taper of tailstock sleeve:	Mt2
Overall dimensions:	1220Lx550Wx410Hmm

### #LABAVVB25L

Height of centres:	125mm
Max distance between centres:	700mm
Max length cutting:	660mm
Swing over bed:	250mm
Swing over carriage:	130mm
Taper of spindle nose:	MT4/25mm
Spindle speed range (6 steps):	115-1620rpm
Metric thread cutting:	0.2-3.5mm (10 kinds)
Inch thread cutting:	8-56/1 (20 kinds)
Modulum thread cutting:	0.1-1.25mm (10 kinds)
Range of longitudinal feed:	0.05-0.1mm
Max swing angle of the tool post:	45°
Max travel of tool post:	70mm
Taper of tailstock sleeve:	Mt2
Overall dimensions:	1470Lx550Wx410Hmm